

Filtration Solutions

Swiss Engineered to Perform.



Driven by Expertise, **Inspired**
by Innovation

01

DrM Since 1982

+40

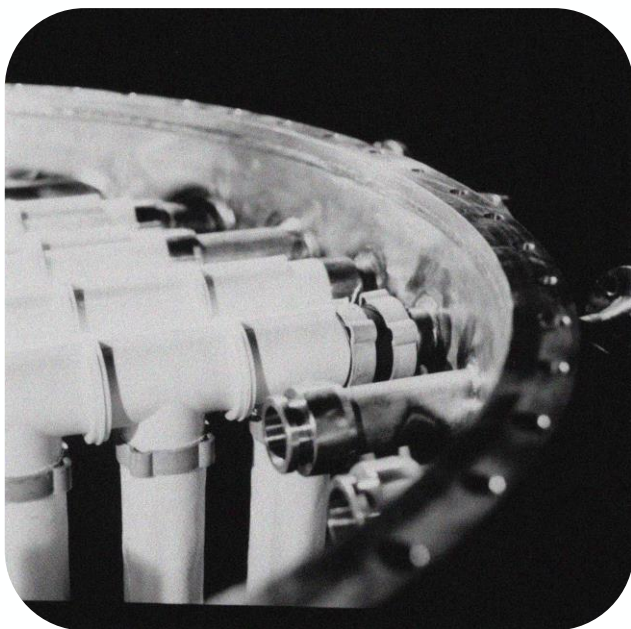
years of experience

+85

countries served

+4,100

filtration units delivered



DrM was founded in 1982 by Dr. Hans Mueller (1913-1984), an engineering school graduate from the Swiss Federal Institute of Technology in Zurich (ETH). His boundless imagination resulted in more than 400 inventions for which patents were issued throughout his academic and industrial career. Today, DrM is still held privately and managed by highly trained technical and creative professionals.

DrM develop, design and fabricate filtration systems for solid/liquid separation as well as Vibratory Mixers and Single-Use Technologies.

Our main products are the FUNDABAC® and CONTIBAC® Candle Filters with more than 4,100 in operation worldwide and approximately 150 new systems put in place every year.

06

Entities

40+

Representatives

220+

DrM Members

Our Global Presence



Within & Beyond The Pumps

How DrM FUNDABAC® Candle Filter Eliminates Energy Waste —
Replacing Every Filter Type

02

Within The Pumps

The Problem: **RVDF Needs 4 Pumps + Gearbox + Manual Labour**

⚠ Rotary Vacuum Drum Filter (RVDF) — Solid-Liquid Separation Today

PUMP 1

Slurry Feed Pump

Continuously feeds slurry to drum trough

PUMP 2

Vacuum Pump

Continuous suction • Runs 24/7
• Notoriously inefficient

PUMP 3

Cake Washing Pump

Circulates wash liquor through the filter cake

PUMP 4

Self-Priming Centrifugal Pump

Pulls & discharges filtrate from vacuum receiver

✗ **Manual Intervention** Cloth adjustment • Knife/scrapper cleaning

✗ **Gearbox + Drum Motor** Running 24/7 — adds load even at low flow • High maintenance



4 Pumps

+ Gearbox + Manual Labour

The Solution: **FUNDABAC®** — 1 Pump Does It All

✓ **FUNDABAC® Cloth-Type Candle Filter** — An Upgraded Replacement

PUMP 1 — AND ONLY 1

Standard Centrifugal Feed Pump

Handles filtration AND cake washing in one closed-vessel cycle. No vacuum pump • No backwash pump • No separate filtrate pump

✓ **Fully Automated** Zero manual intervention • No cloth changes mid-cycle • No scraper cleaning

✓ **Gas-Pulse Discharge** Few seconds N₂ pulse ejects cake • Minimum gas consumption

✓ **Complete Static Equipment** No moving parts • No gearbox • No drum motor

✓ **High Filtration Efficiency** Single filter achieves < 99% filtration efficiency • Eliminates use of multiple downstream equipment

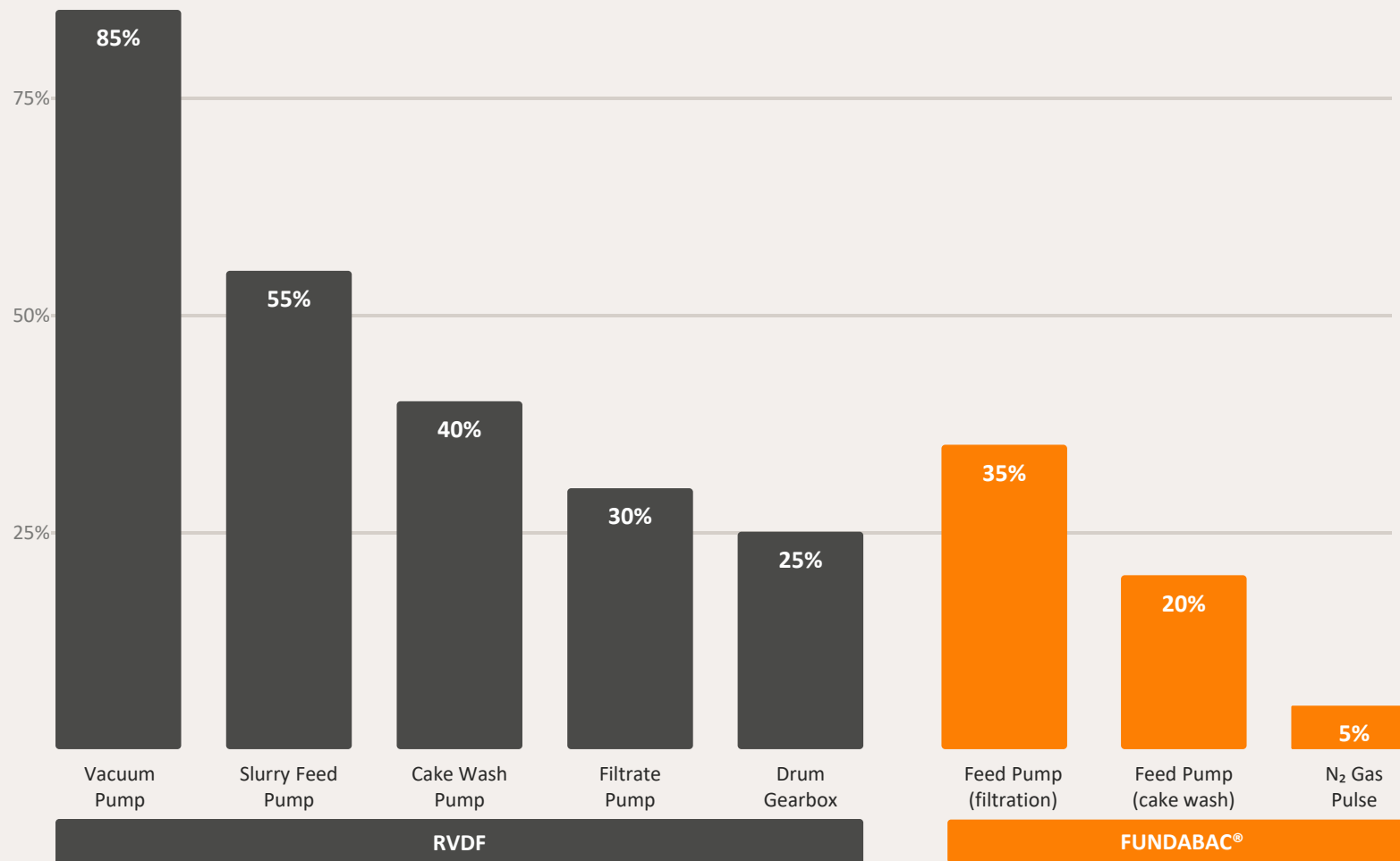


1 Pump

Zero Moving Parts • Zero Manual Intervention

Energy Consumption: RVDF vs FUNDABAC® at a Glance

Relative Electrical Energy Consumption — RVDF vs FUNDABAC®



Up to 60%

less energy consumption vs RVDF

0

vacuum pumps required

~100%

liquid recovery

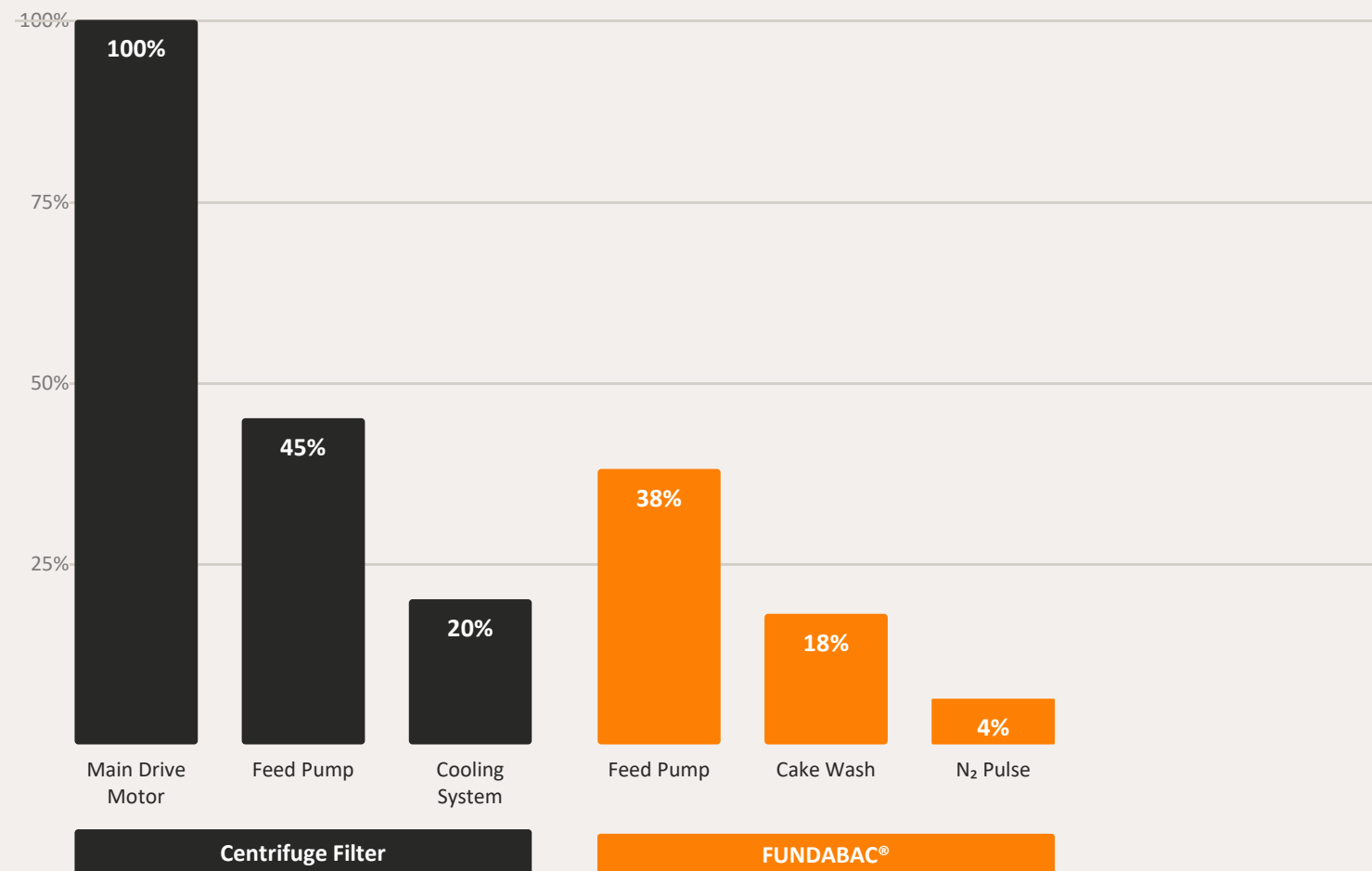
Centrifuge Filter vs FUNDABAC®: Energy by Design

Centrifuge Filter	FUNDABAC®
 G-Force Energy Thousands of RPM • Massive motor kW • Power spikes at start/stop	 Delta-P Only Simple pressure difference • No rotating parts • Far fewer kW per m³
 Frictional Heat Heat from rotation needs cooling • Extra energy overhead	 Ambient Operation No friction heat • No cooling system • Operates at process temp
 Idle at Full Speed Runs 100% even at low flow • No proportional throttling	 Demand-Proportional Energy stops when pump stops • Zero idle consumption
 Multiple Pumps Separate feed + discharge + flush pumps often required	 Single Feed Pump One centrifugal pump • Handles filtration + cake wash

FUNDABAC® ADVANTAGE

Energy Showdown: Centrifuge Filter vs FUNDABAC®

Relative kW Consumption — Same Throughput, Same Duty



~55%

Lower energy consumption vs Centrifuge

0

Friction heat generated

03

Beyond The Pumps

Filter Press vs FUNDABAC®: **Static Always Beats Dynamic**

Filter Press		FUNDABAC®
 Hydraulic Clamping Massive hydraulic power to close plates • Constant energy draw	FUNDABAC® ADVANTAGE	 Static Vessel No clamping • No hydraulics • Just feed pump pressure
 Plate Movement Heavy plates moved for discharge • High mechanical energy		 Gas Pulse Discharge Few secs N ₂ pulse ejects cake • Minimum Gas consumption
 High-Manual Dependency Frequent stop in between process for cake discharge • Completely manual intensive process		 No-Manual Intervention Fully automatic cake discharge • Shorter & fewer process stops
 Lower filtration efficiency Outlet expected quality can be < 50 ppm • Higher frequency of cloth change		 High-end filtration efficiency Outlet quality can be > 10 ppm • Lower frequency of cloth change.

Sparkler Filter vs FUNDABAC®: Automation vs. Manual Labour

Sparkler Filter		FUNDABAC®
 Full Shutdown to Clean System must be opened manually • Lost production time	FUNDABAC® ADVANTAGE	 Fully In-Situ Cleaning Gas backwash regenerates cloth • No opening • No downtime
 Manual Plate Removal Operators dismantle filter stack • Labour-intensive • HSE risk		 Zero Manual Handling Fully automated cycle • No human contact with process
 Disposable Filter Cloth/Pads Filter cloth/pads consumed each cycle • Manufacture + ship + dispose		 Reusable Cloth Same cloth runs thousands of cycles • Zero disposable media
 Carbon Footprint Waste incineration • Repeat disposal • Not eco-friendly		 Near-Zero Waste • Negligible disposal • Dramatically lower carbon footprint

Pressure Leaf Filter vs FUNDABAC®: Closed-Loop Always Wins

Pressure Leaf Filter		FUNDABAC®
 Manual Leaf Removal Vessel opened • Leaves pulled out manually • Downtime per cycle	FUNDABAC® ADVANTAGE	 Closed Automated Cycle Vessel never opened during operation • No downtime
 Lower filtration efficiency Outlet expected quality can be < 50 ppm • Higher frequency of leaf repair/ damage		 High-End filtration efficiency Outlet quality can be > 10 ppm • Lower frequency of cloth change.
 Slurry Disposal Spent cake + filter aid as hazardous slurry • Cost to treat + dump		 Dry Cake Discharge Compact dry cake • Minimal waste volume • Easy disposal
 High Operator Contact HSE exposure • Full PPE • Operator tied to machine		 Zero Operator Exposure Fully enclosed • PLC-controlled • Operator free for other tasks

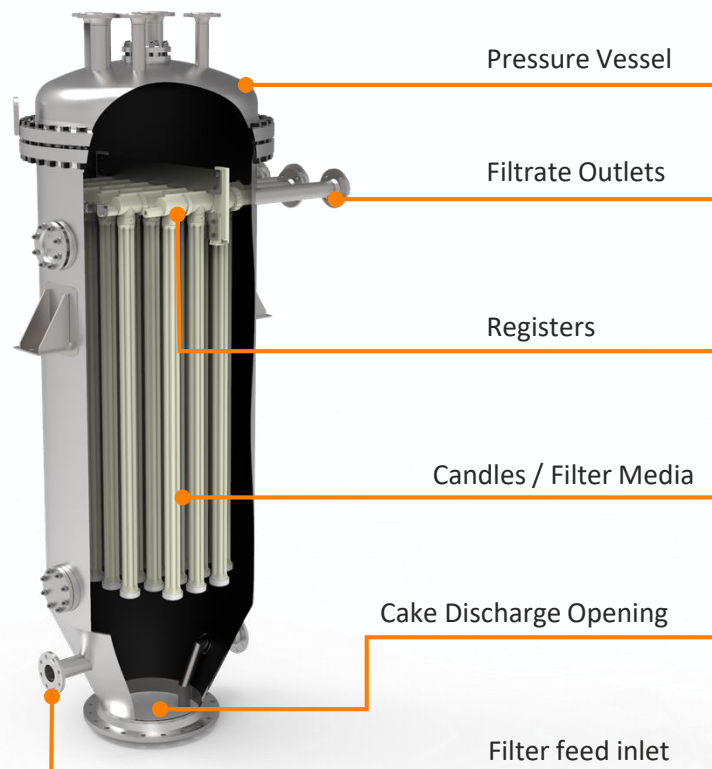
Cartridge & Bag Filters vs FUNDABAC®: Closed-Loop Always Wins

Cartridge & Bag Filters		FUNDABAC®
 Manual Cartridge & Bag Removal Vessel opened • Leaves pulled out manually • Downtime per cycle	FUNDABAC® ADVANTAGE	 Closed Automated Cycle Vessel never opened during operation • No downtime
 Disposable Waste Manufacture + ship + incinerate thousands of units		 Reusable Cloth Same cloth runs thousands of cycles • Zero disposable media
 Carbon Footprint Waste incineration • Repeat disposal • Not eco-friendly		 Near-Zero Waste • Negligible disposal • Dramatically lower carbon footprint
 High Operator Contact HSE exposure • Full PPE • Operator tied to machine		 Zero Operator Exposure Fully enclosed • PLC-controlled • Operator free for other tasks

Filtration Systems for Efficient, Reliable Solid-Liquid Separation

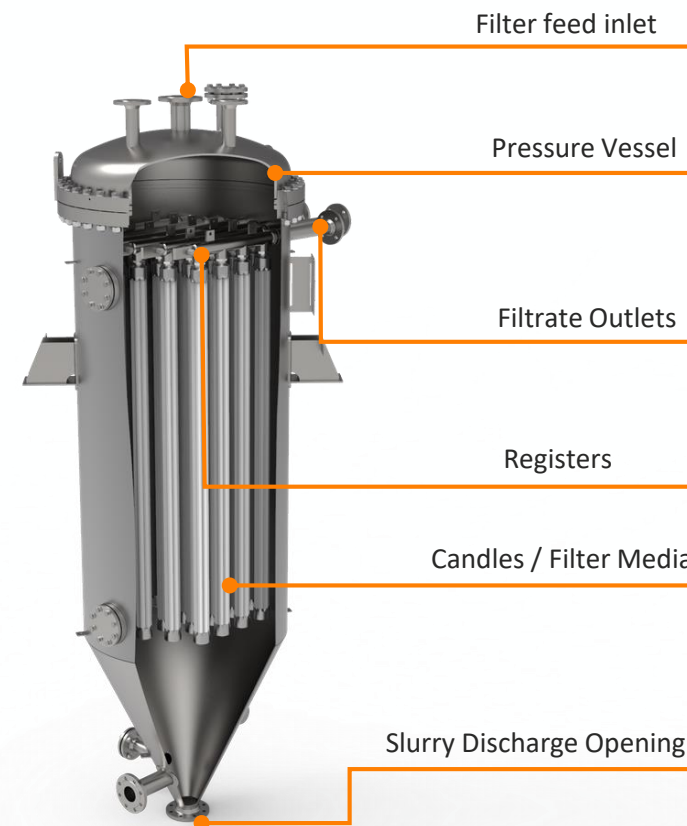
04 **FUNDABAC® Process**

FUNDABAC®



FUNDABAC® filters are engineered for long-term reliability, using high-quality synthetic materials and premium metals to ensure consistent performance even in the most demanding operating conditions. Every component is designed to minimize wear, extend lifetime, and reduce maintenance.

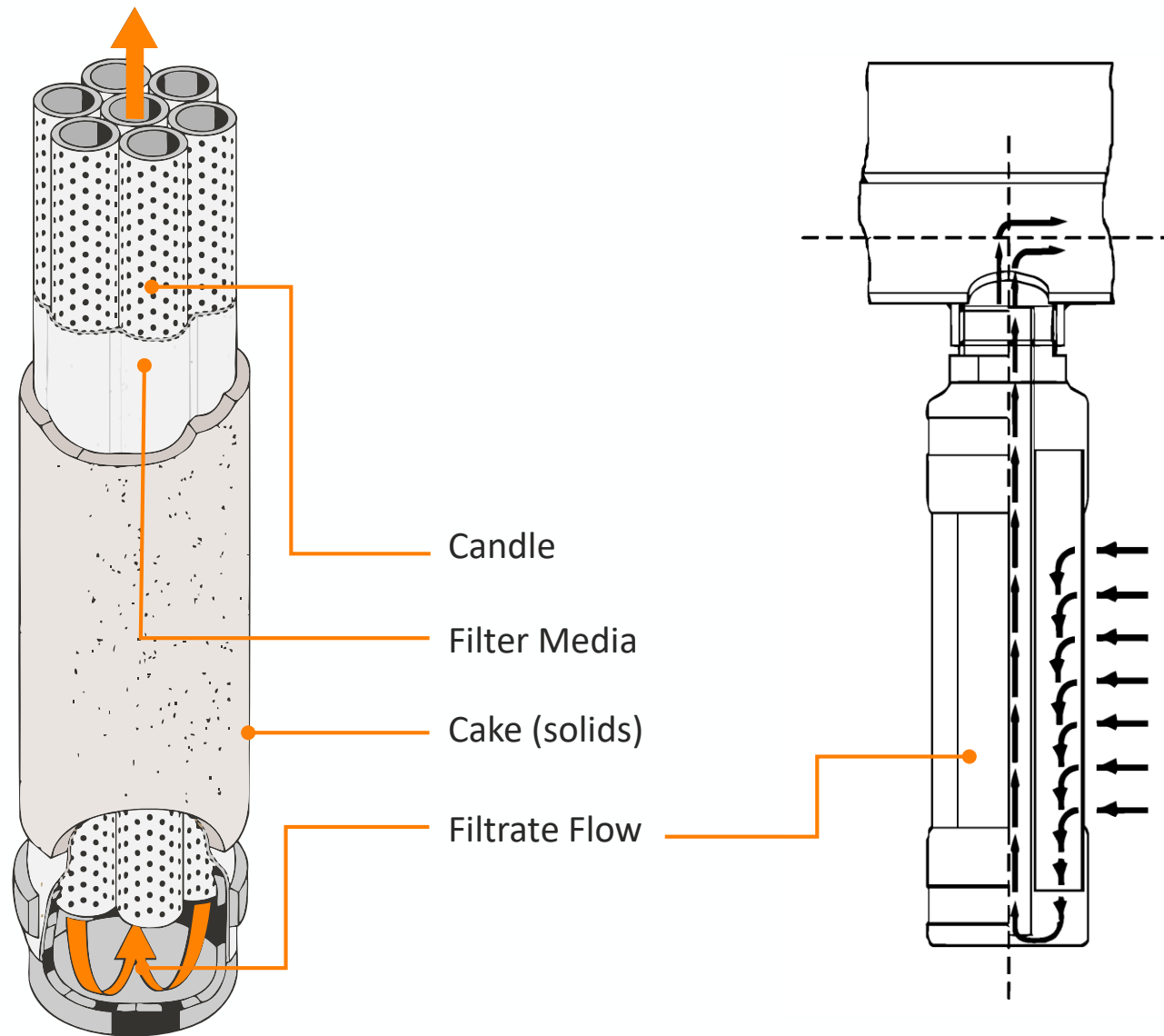
CONTIBAC®



The CONTIBAC® candle filter combines efficient slurry thickening with clear filtrate production. It provides reliable, fully enclosed operation for continuous or semi-continuous processes.

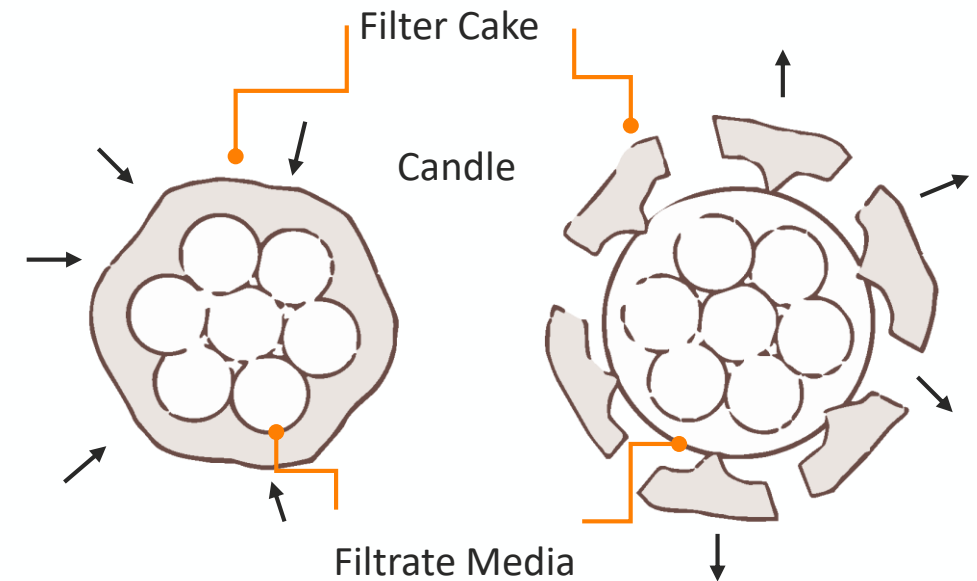
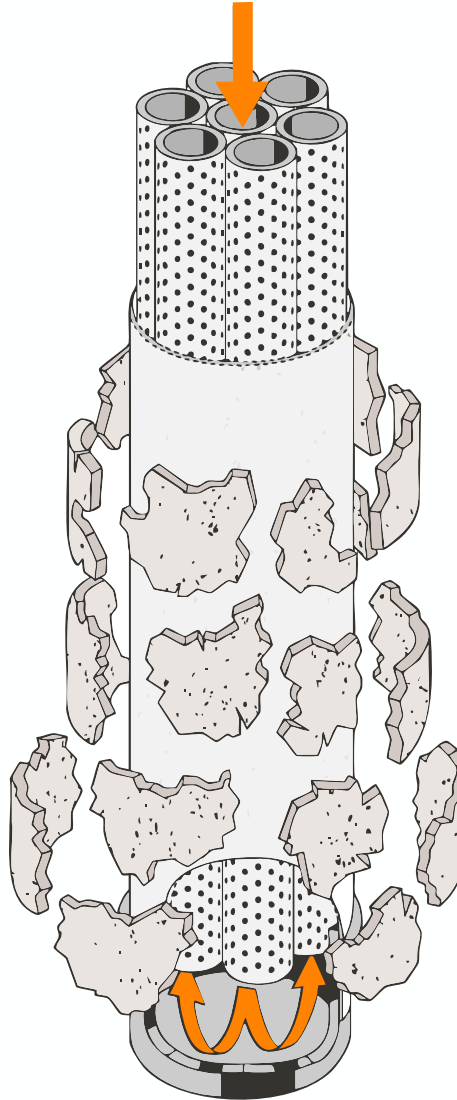
The unique filtration element patented

- Multitube candle, 40 bar collapsing pressure
- Pressure forms cake
- Filtrate escapes through center tube
- Grooves help cake adhesion

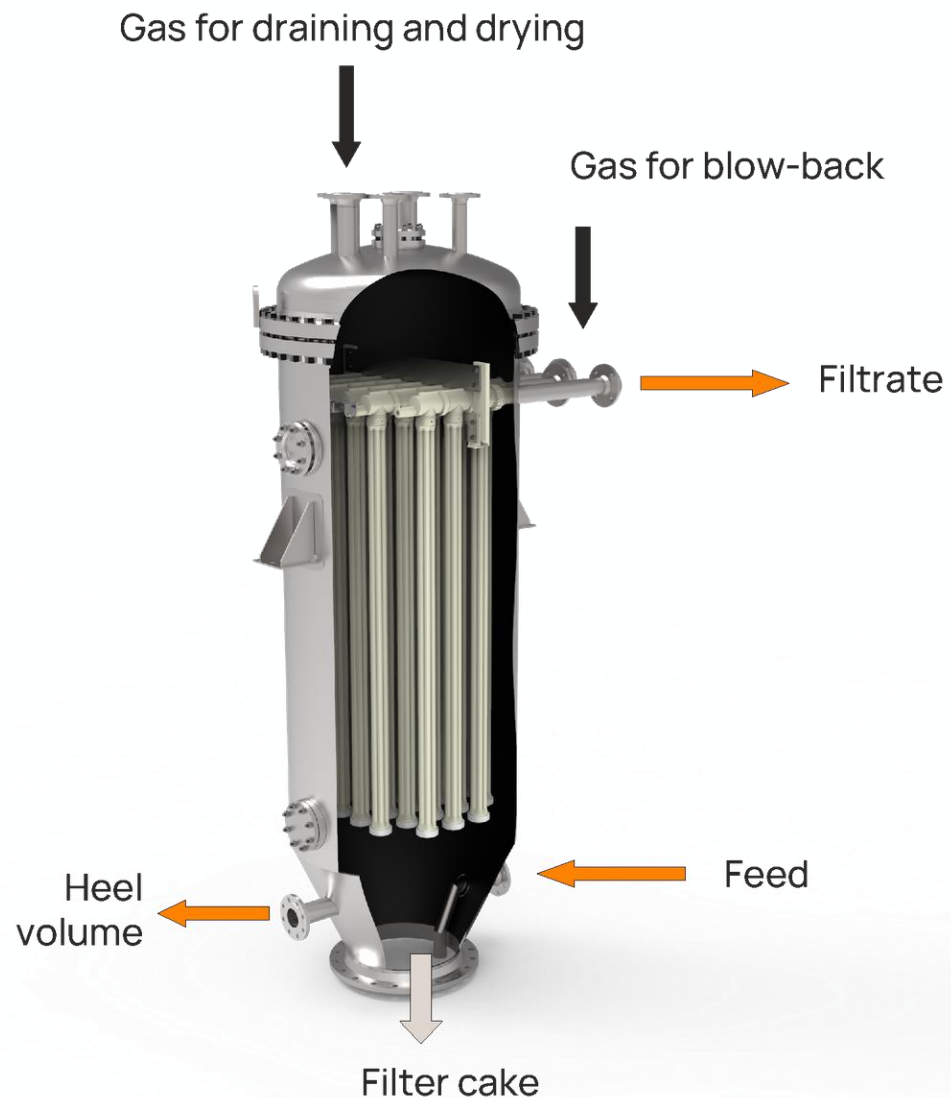


Discharge by Back Pressure

- Dynamic radial movement of cloth
- Modification in cloth shape
- Cracking of the cake
- Breaking the cake into pieces
- Throwing the solids off
- Cleaning of the cloth



- Dynamic discharge with back pressure
- Dynamic radial movement of filter media



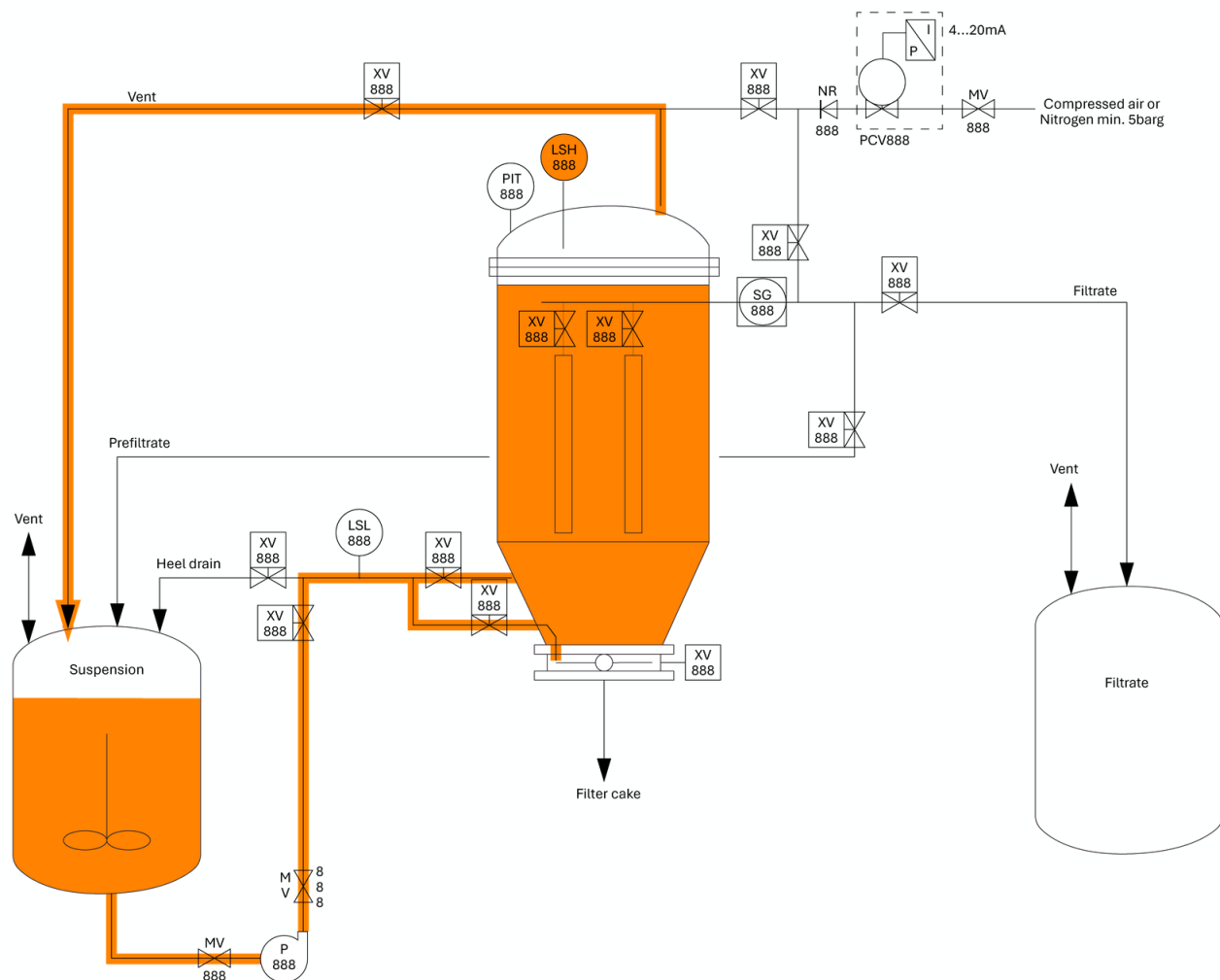
Basic Process Steps

Fully automatic cycle

- 01** Filter Filling
- 02** Cloths Cleaning
- 03** Pre-Filtration
- 04** Filtration
- 05** Drain
- 06** Cake Drying
- 07** Cake discharge by gas blow-back

Basic Process Steps

Fully automatic cycle

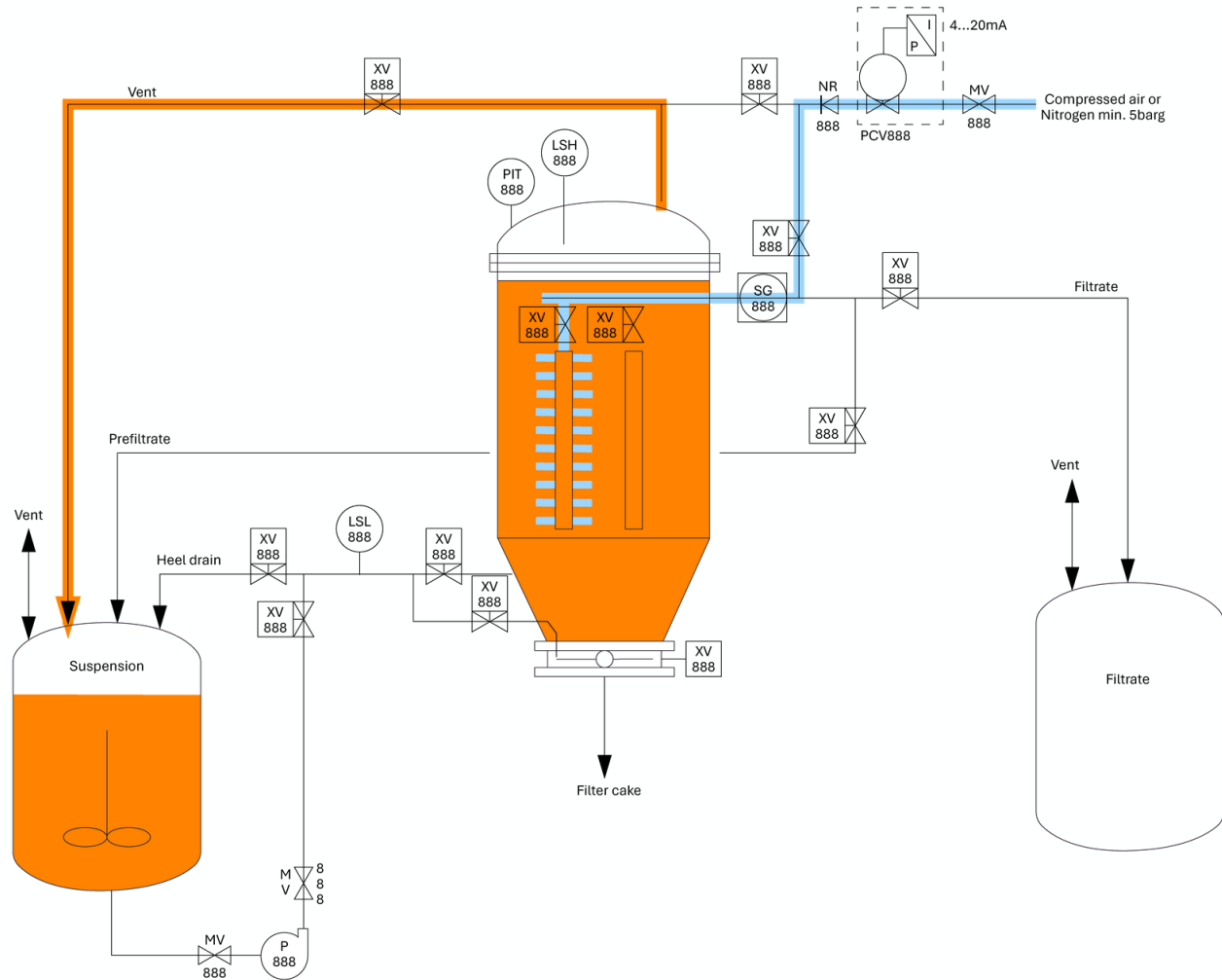


01

Filter Filling

Basic Process Steps

Fully automatic cycle

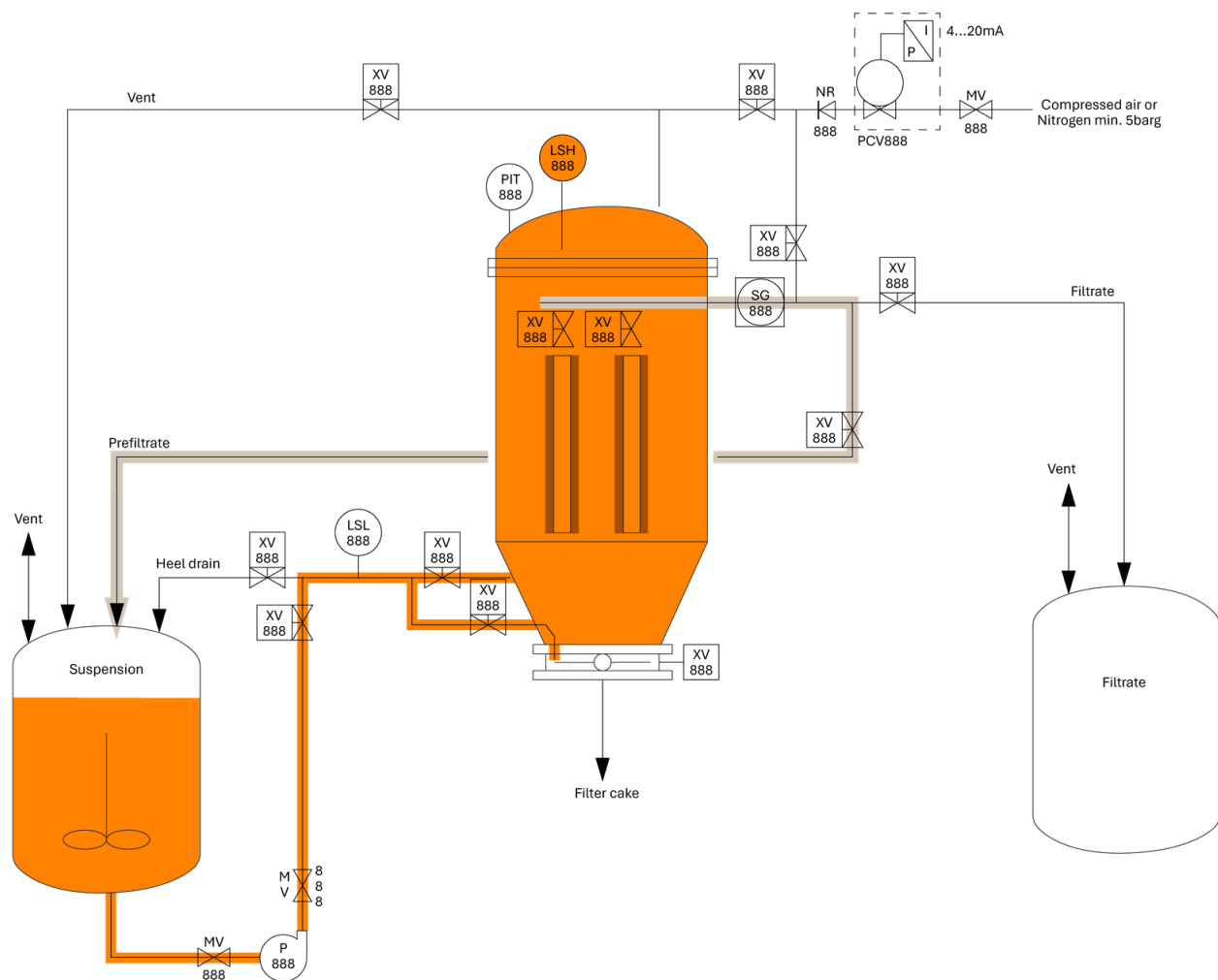


02 Cloths Cleaning



Basic Process Steps

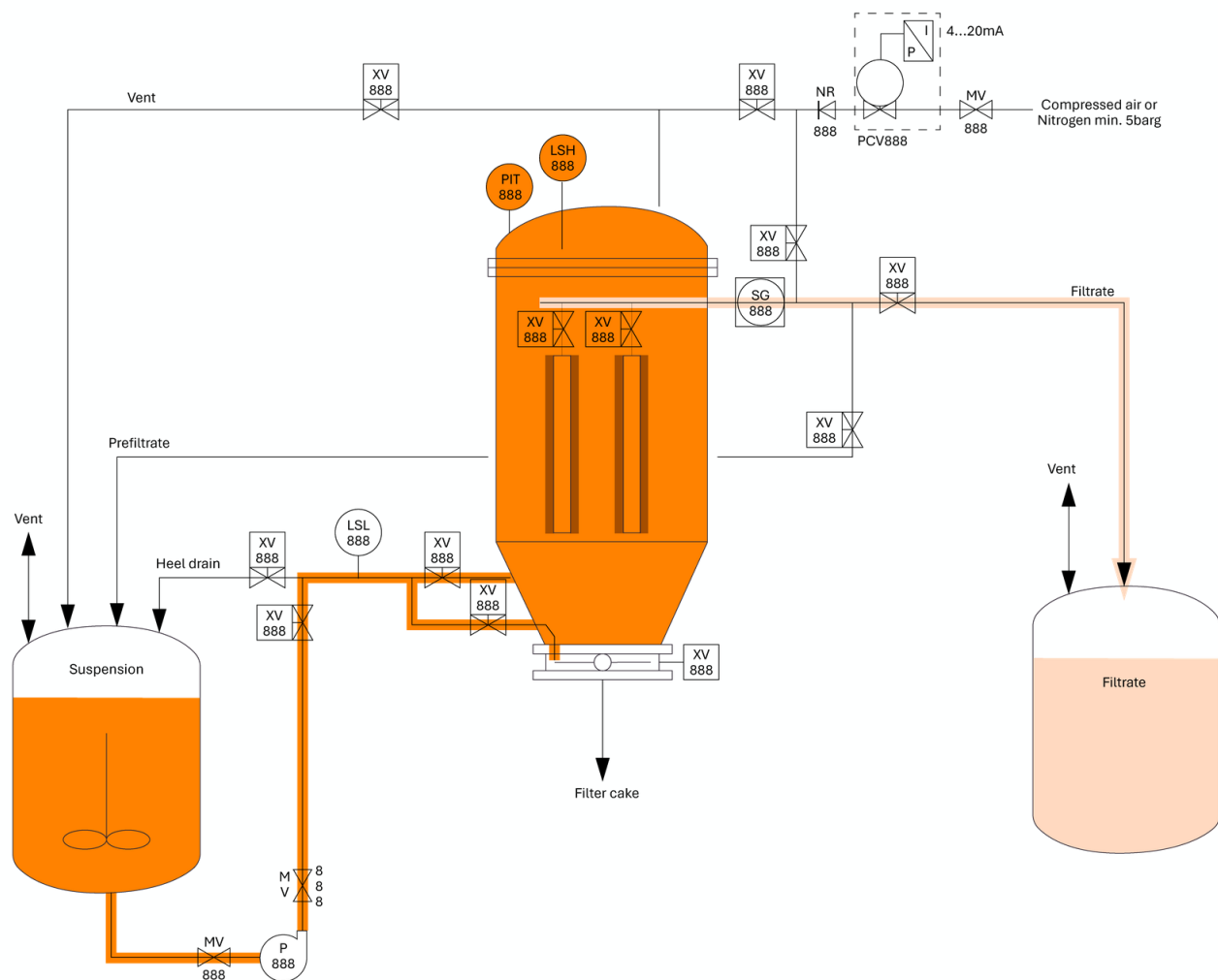
Fully automatic cycle



03 Pre- Filtration

Basic Process Steps

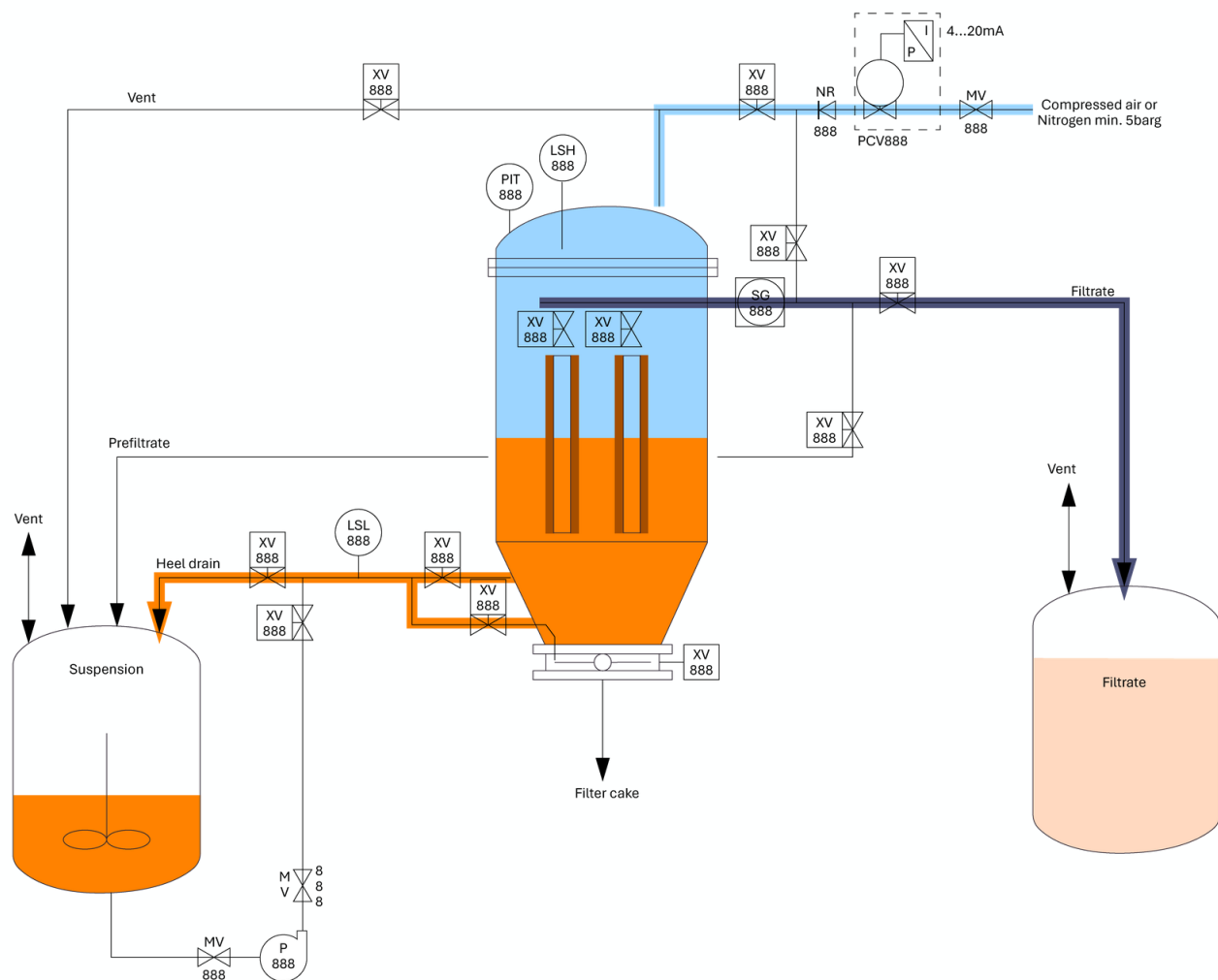
Fully automatic cycle



04 Filtration

Basic Process Steps

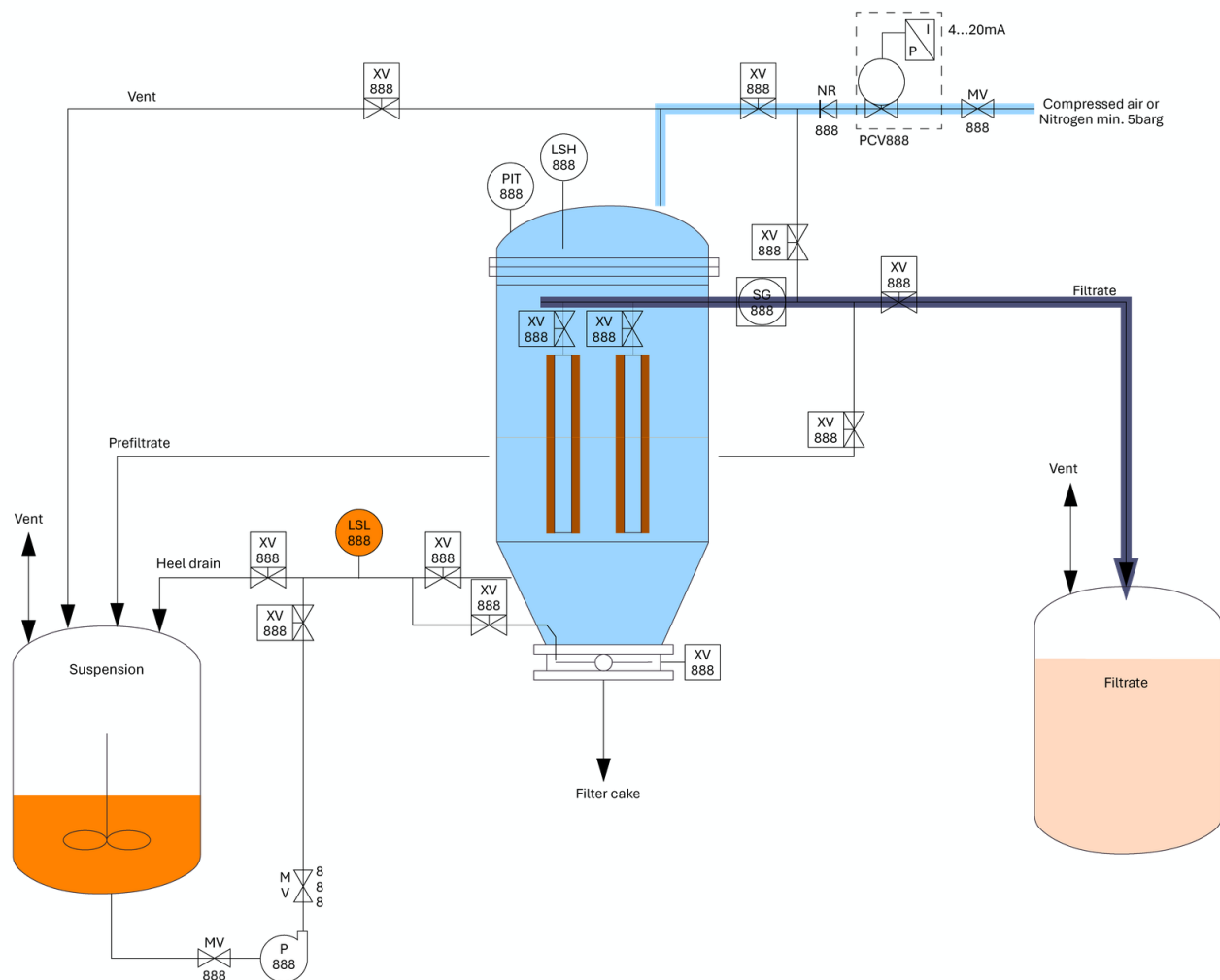
Fully automatic cycle



05 Drain

Basic Process Steps

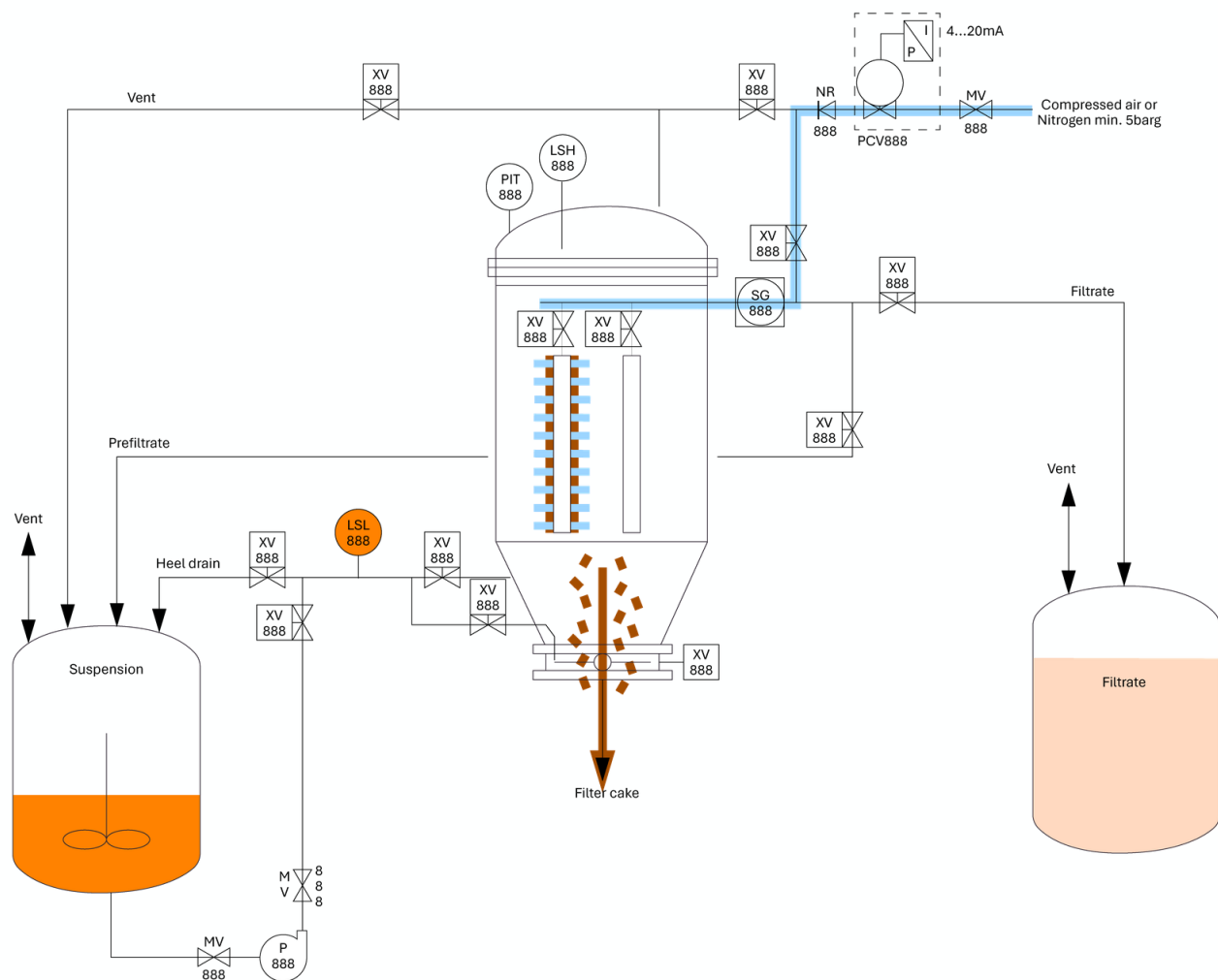
Fully automatic cycle



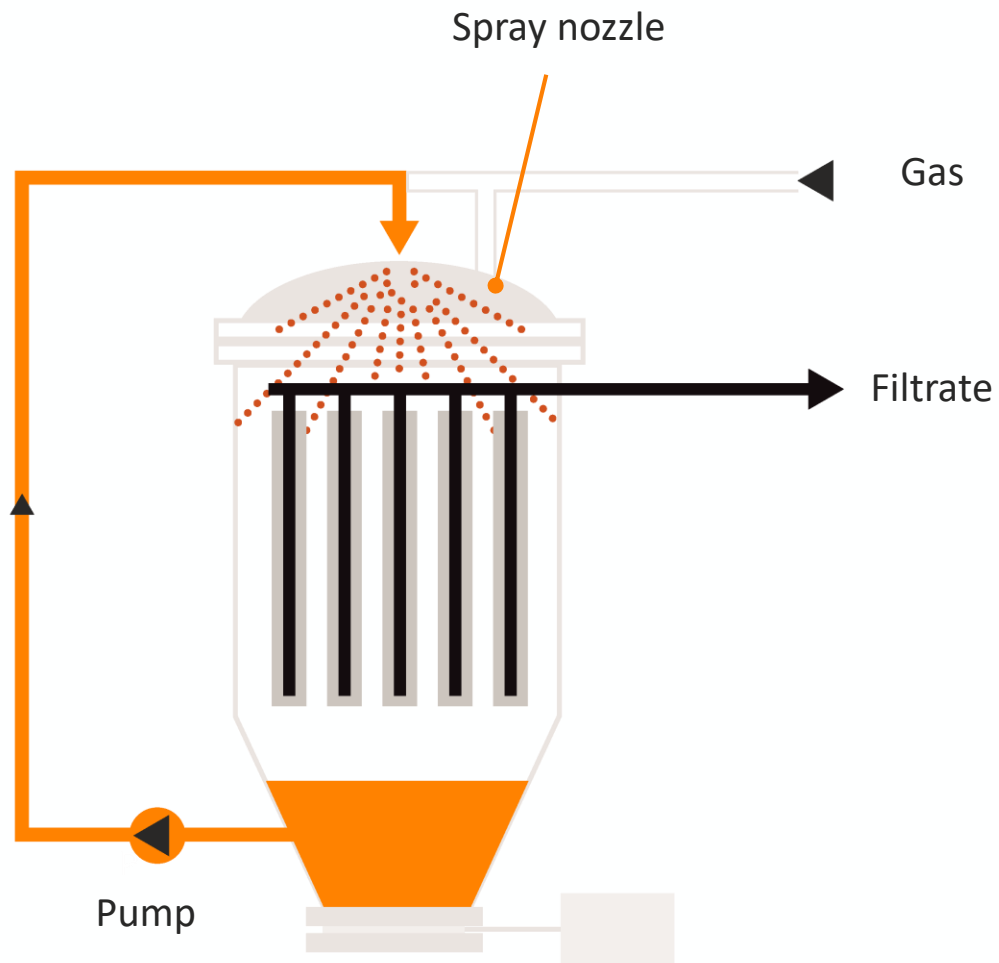
06 Cake Drying

Basic Process Steps

Fully automatic cycle



07 Cake Discharge



Heel Volume Filtration

Elimination of liquid heel

- Recirculation of liquid with pump
- Spraying the liquid on filter top through spray nozzles
- Use of pressurized gas as driving force for filtration



Increases yield (less product loss)



Reduces waste volume and environmental load



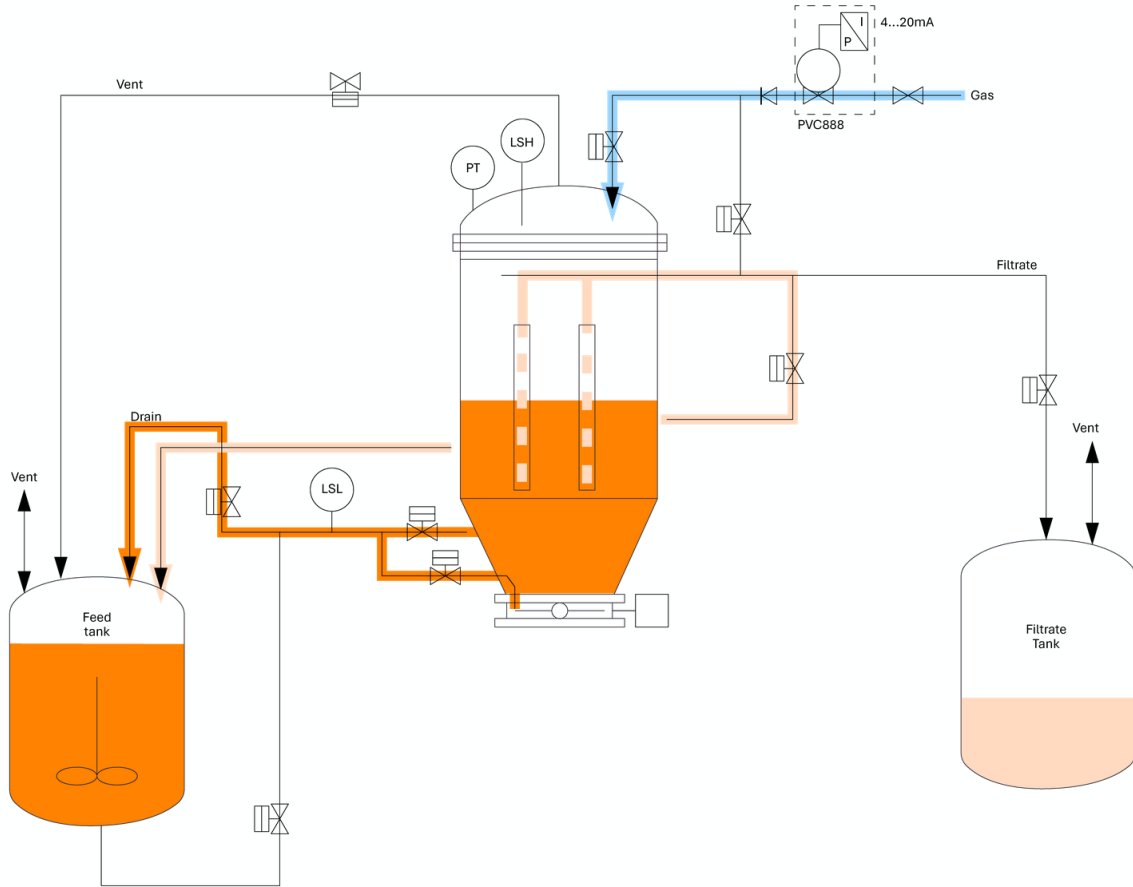
Facilitates batch integrity



Improves cost-efficiency

Heel Volume Filtration

Elimination of liquid heel



01

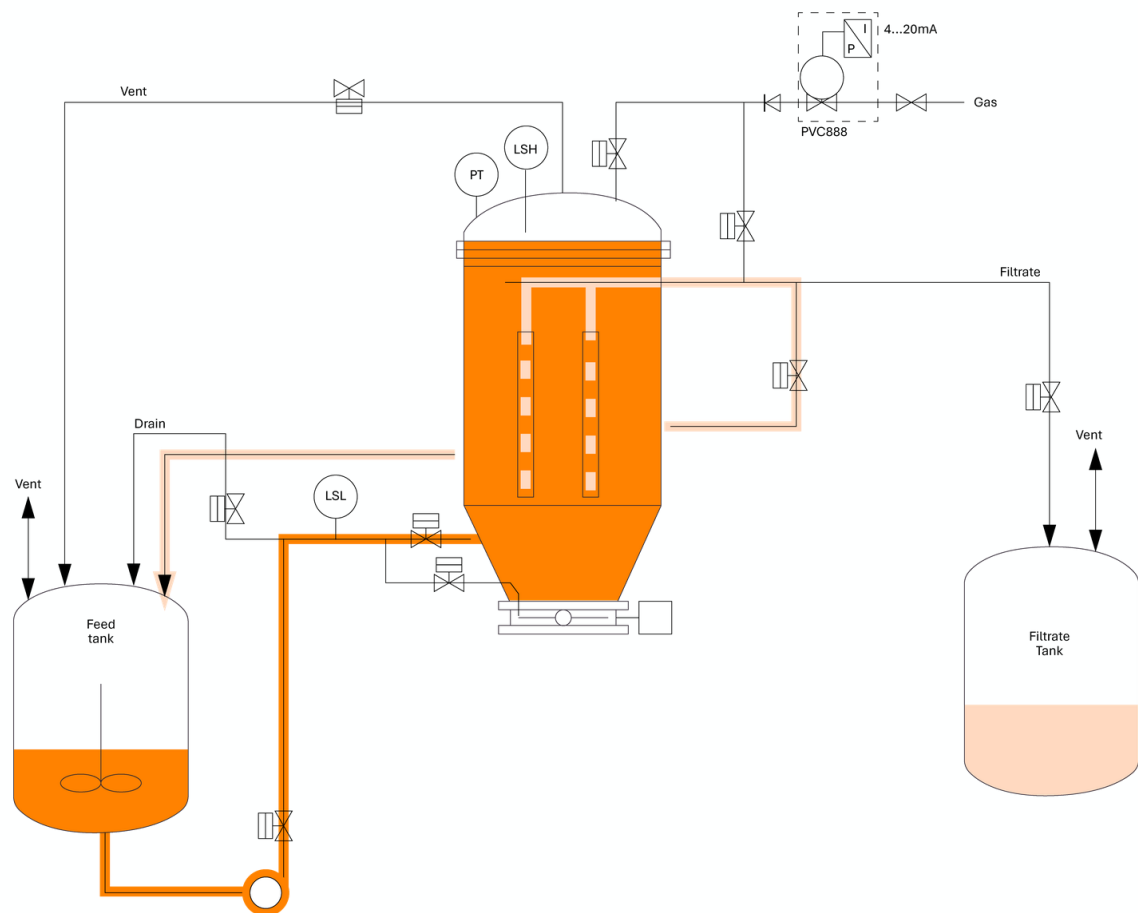
DRAINING TO FEED TANK

Most commonly used when batch integrity is not a need.

Emptying time ~5 minutes.

Heel Volume Filtration

Elimination of liquid heel



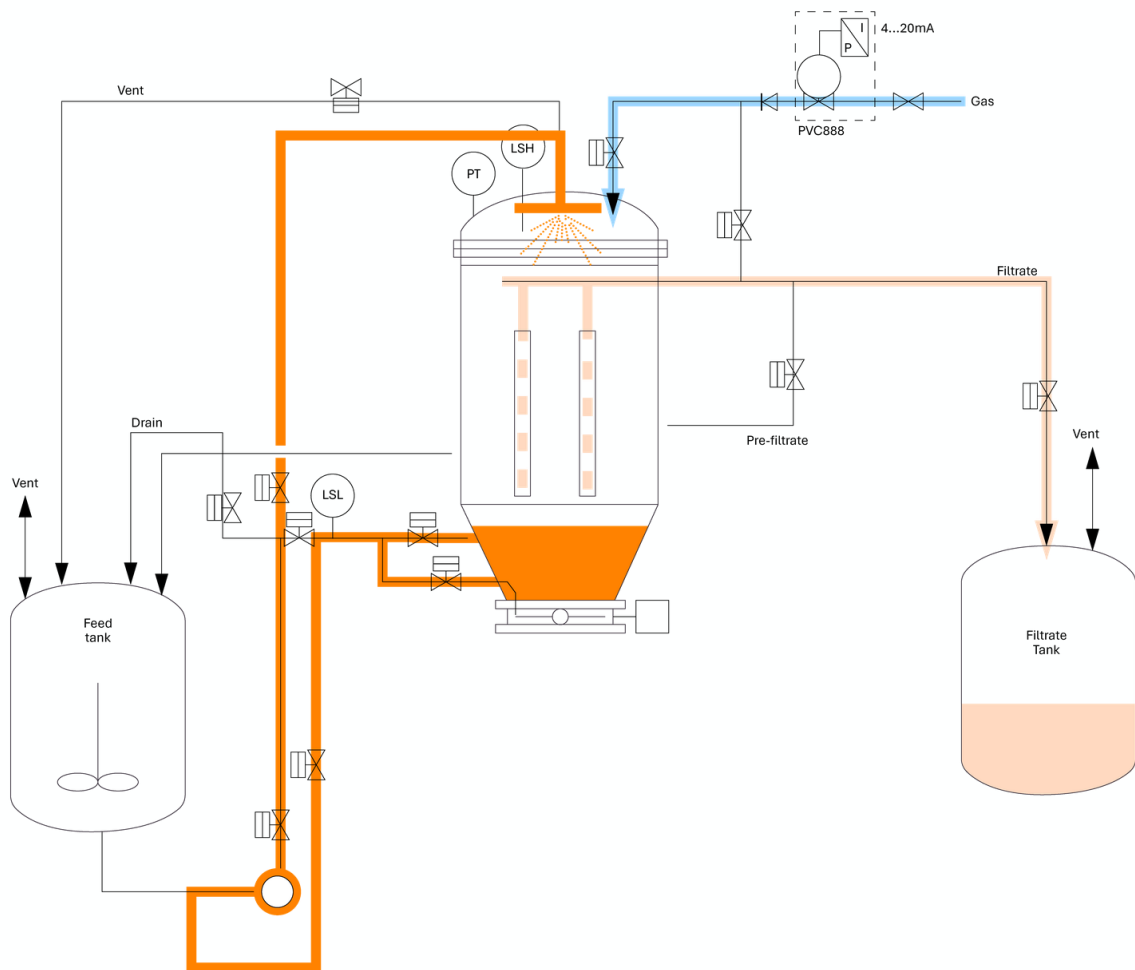
02

RECIRCULATION TO FEED TANK

Each recycled volume, suspended solids are reduced to $\sim 1/e$ ($\sim 36.8\%$).

Heel Volume Filtration

Elimination of liquid heel



03

HEEL VOLUME FILTRATION (HVF®)

Additional hardware needed Batch integrity.

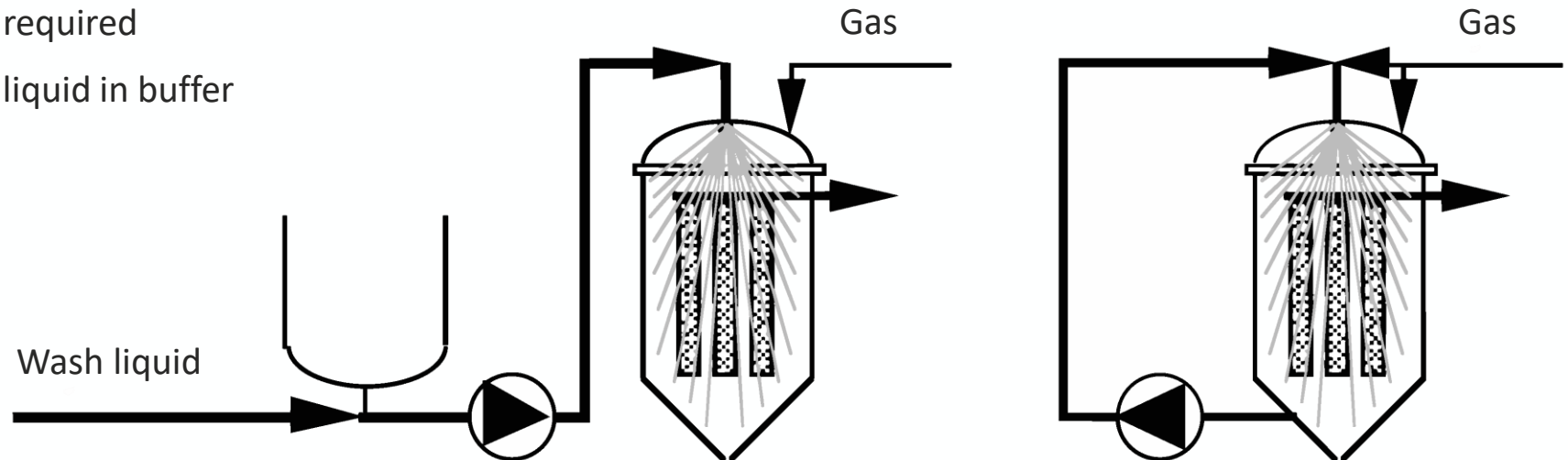
Duration dependent on suspension filterability, typically from 20 to 90 minutes.

Moderate gas consumption.

Spray Washing

ADVANTAGES COMPARED TO DISPLACEMENT WASHING ARE:

- Less wash liquid consumption
- No wash liquid buffer tank required
- No contamination of wash liquid in buffer
- Shorter cycle time



FUNDABAC®



Link: [here](#)

Cake Discharge – Demo Unit



Link: [here](#)

More than 4,100 filter installations
in operation worldwide

05

Filter Highlights

FUNDABAC® Highlight: Automatic dry cake discharge

The unique features of the FUNDABAC® result in significant process improvements and in reduction of operating and maintenance cost.

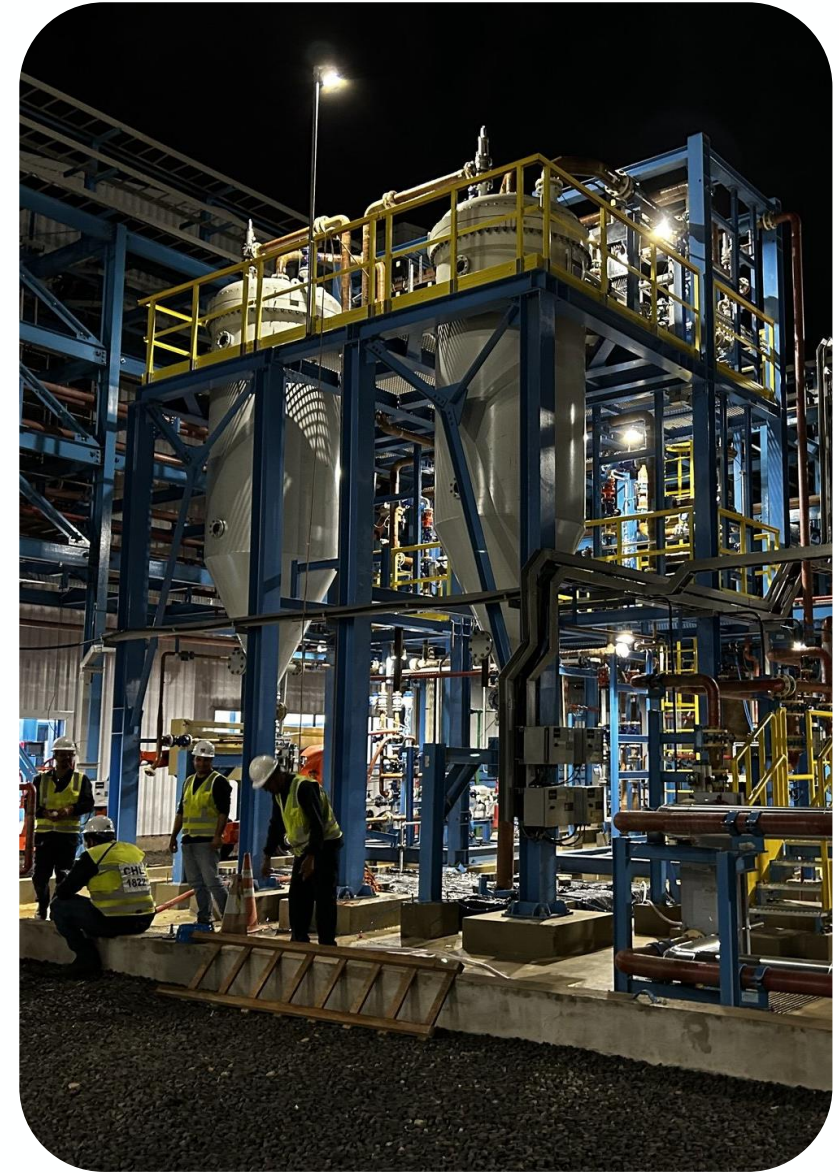
The main features and advantages can be summarized as follows:

- The solid content of the discharged cake can be as high as 70-80%.
- This results in reduced waste generation and simpler disposal procedures.
- Dry cake discharge is a unique design feature of the FUNDABAC® filter.











Sophisticated Filtration & Mixing Solutions